

5/42

DART AEROSPACE LTD	Work Order:	24597
Description: 412 Web	Part Number:	D3389-1
Dwg: D3389 Rev. B	Qty:	2
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	DP	05.10.18	2
2	LG	Cut to length as per Dwg D3389 Pick: Qty Part Number Description Batch 1 D2500-3-100 Web Extrusion B21570	DP	05-11-4	2
3	LG	Drill pilot holes using DT8785 as per Dwg D3389	DP	05-11-4	2
4	LG	Open holes to finish size as per Dwg D3389	DP	05-11-4	2
5	LG	Deburr	DP	05-11-4	2
6	QC6	Inspect dimensions as per Dwg D3389	BE	05-11-4	2
7	FP	Chemical Conversion Coat as per QSI 005 4.1	A.M	05-11-14	2
8	QC3	Inspect Chemical Conversion Coat	BE	05-11-14	2
9	ST	Identify and Stock in Landing Gear cell	DP	05-11-14	2
10	AC	Cost / part: _____	SAC	05-11-28	2
11	DC	Close W/O Inspect Level 21	DP	05/11/28	2

Rev	Date	Change	Revised By	Approved
A	05.08.31	New issue	KJ/JLM	

RELEASED
11/05/90

122

030.4
==

25.2
20.2

030.4

DART AEROSPACE LTD		Work Order: 24438
Description:		Part Number: 0412-742-043
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.5	±.030	.5	✓			
1.75	"	1.75	✓			
5.25	"	5.25	✓			
7.0	"	7.0	✓			
10.5	"	10.5	✓			
22.5	"	22.5	✓			
36.5	"	36.5	✓			
50.5	"	50.5	✓			
62.5	"	62.5	✓			
70.75	"	70.75	✓			
72.50	"	72.5	✓			
88.0	"	88.0	✓			
89.75	"	89.75	✓			
91.50	"	91.5	✓			
93.25	"	93.25	✓			
96.75	"	96.75	✓			
98.50	"	98.5	✓			
99.500	"	99.480	✓			

Measured by: <i>DD</i>	Audited by: <i>JL</i>	Prototype Approval: <i>PH</i>
Date: 05-11-03	Date: 05-11-03	Date: 05-11-03

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 08, 2005
12:25 pm

Work Order No : 0024597
Project Name : D3389-1
Project For : WK542
Work Order Type : Main
Main WO Number :
House Part Number : D3389-1
Description : Web
Manufactured : Yes
Amount Req'd : 2
Amount Done : 0
Start Date : 10-18-05
Est Finish Date : 10-21-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours			100.00		
Production Cost			100.00	0.00	40.69
Packaging Hours			0.00		
Packaging Cost			0.00	0.00	0.00
OverHead Hours			0.00		
OverHead Cost			0.00	0.00	0.00
CNC Hours			0.00		
CNC	0.00		0.00	0.00	0.00
Misc. Hours	0.00		0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	40.69	100.00		
Margin	0.000	0.000			
Selling Cost	0.00	40.69			

Labour Hrs/Amount Done : Estimated 0.00 Actual 0.00
Profits/(Loss) : 0.00 (-40.69)

39.88
39.81

505 05/11/21

(2)

MIS 01/3
11/13

Date: Monday, 14/11/2005 8:10:28 AM
User: Alba Panzuto

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 412 WEB
Job Number	: 24597		
Estimate Number	: 10466		
P.O. Number	:	Part Number	: D33891
This Issue	: 14/11/2005	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3389 REV B
First Issue	: / /	Project Number	:
Previous Run	:	Drawing Revision	: B
	Type : LANDING GEAR	Material	:
Written By	:	Due Date	: 15/12/2005
Checked & Approved By	:	Qty:	2
Comment	: Est. A 05.08.31 New issue KJ/JLM	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D25003100	Ext'n -I' Beam Web 4"
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
Comment: LANDING GEAR RESOURCE 1 Cut to length as per Dwg D3389 Drill pilot holes using DT8785 as per Dwg D3389 Open holes to finish size as per Dwg D3389 Deburr		
3.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK		
4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1		
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION		
6.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location:_____		

Date: Monday, 14/11/2005 8:10:28 AM
User: Alba Panzuto

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 412 WEB

Job Number: 24597

Part Number: D33891

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion

